

# Energivm

# **Technical Product Specification**

Cat	:	Nickel Cadmium Rechargeable
		(High rate type)
Model no.	:	CD1900SC-HD (ENSC1900HD)
Issue date	:	11-Jan-10
Revision	:	A

# (1) Scope

This specification is applicable Nickel Cadmium cylindrical rechargeable battery. All data involves voltage and weight of stack-up battery pack are equal to the value of unit cell times the number of cells in the battery pack.

Example:

Stack-up battery pack consist of 3 cells Nominal voltage of one cell = 1.2V Nominal voltage of stack up battery pack = 3.6V (3 x 1.2V)

Characteristics		Specification	Remark	
Nominal Capacity		1900 mAh	0.1C charge for 16 hrs 0.2C discharge till 1.0V	
Nominal Voltage		1.2V		
	Standard	190mA (0.1C) for 16 hrs	Ambient temp at 0~45°C	
Charge current	Fast	950mA (0.5C) for 2.6 hrs	Ambient temp at $10 \sim 40^{\circ}$ C -dV = $20$ mV	
	Trickle	57mA (0.03C) to 95mA (0.05C)	Ambient temp at 0~45°C	
	Standard	380mA (0.2C) till 1.0V	Ambient temp at -20°C to 60°C	
Discharge current	Fast	1900mA (1C) till 1.0V		
Storage	< 1 year	-20 to 35°C	Humidity ≤ 85% RH	
temperature	< 3 months	-20 to 45°C		
Internal Impedance (after fully charged)		13 mΩ (max)	Measure at 1k Hz	
Weight (for reference)		~45 grams		

### (2) General information

# (3) Dimension



## (4) Electrical Performance

Unless otherwise specified, tests should be conducted within one month of delivery under conditions of ambient temperature 20±5 and relative humidity : 65±20%

Test Item	Test Conditions	Requirements
(1) Standard Charge	Charge for 16 hours at constant current of 0.1C after pre-discharge at the constant current of 0.2C until cut-off voltage of 1.0V	N/A
(2) Capacity	Capacity of the charged battery specified in item (1) is measured by discharge the battery at 0.2C until cut-off voltage of 1.0V after rest for 15 minutes. Up to 3 cycles is allowed.	≥19000mAh
(3) Open-circuit Voltage	Voltage between terminals of the charged battery specified in item (1) is measured after rest for 1 hour	≥1.25V
(4) Initial Impedance (for reference only)	The initial impedance is measured at 1KHz within one hour after standard charge	$\leq 13 \text{ m}\Omega$
(5) Charge retention	Standard charge as item (1), store for 28 days, then discharge at 0.2C to 1.0V	≥1235mAh
(6) Overcharge	Continuous charging for 28 days at a current of 0.1C.	No leakage, explosion
(7) IEC cycle life	According to IEC61951-1 (2003) 7.4.1.1, see note 1	$\geq$ 500 cycles
(8) Leakage test	After charging at 0.1C and storage for 14 days at room	No leakage,



	temperature, no leakage nor deformation.	deformation
(9) Safety Device	The cell shall be forced discharged at an ambient temperature of	No explosion, but
Operation	$20^{\circ}C \pm 5^{\circ}C$ at a constant current of 0.2C to a final voltage of 0 V.	Leakage and
	The current shall then be increased to 1C and maintained in	deformation may
	direction at the same ambient temperature of $20^{\circ}C \pm 5^{\circ}C$ for 60	occur
	min.	
(10) Drop test	This means the endurance of the cell against drop	
	Height: 1m	No leakage,
	Direction: 1 drop along each direction of the 3 mutually	venting or
	perpendicular axes	functional loss.
	Surface: Wooden board, 5cm thick	
(11) Vibration test	This means the endurance of the cell against vibrations	
	Frequency: 10Hz - 500Hz	No looloo oo
	Vibration amplitude: 0.35 mm peak or maximum 50 m/s2	venting or
	Axes of vibration: 3 mutually perpendicular axes	
	Sweep cycles: 5 cycles	iuncuonal loss.
	Sweep speed: 1 octave per minute	

\* Note 1: IEC61951-1 (2003) 7.4.1.1 Cycle life

Cycle no	Charge	Rest	Discharge		
1	0.1C X 16h	None	0.25C X 2h20min		
2-48	0.25C X 3h10min	None	0.25C X 2h20min		
49	0.25C X 3h10min	None	0.25C to 1.0V		
50	0.1C x 16h	1-4h	0.2C to 1.0V		
Cycles 1 to 50 shall be repeated until the discharge duration of any 50 <sup>th</sup> cycles					
becomes less than 3hrs					

# (5) Typical charge/dis-charge curve

#### • Standard charge characteristics





#### • Fast charge characteristics

#### • Discharge characteristics



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## (6) Caution

- H Do not reverse charge
- 4 Charge before use. The cells/batteries are delivered in an uncharged state
- **4** Do not charge/discharge with more than our specified current
- Lo not short circuit the cell/battery. Permanent damage to the cell/battery may be resulted
- Do not incinerate or mutilate the cell/battery
- Lo not solder directly to the cell/battery
- The life expectancy may be reduced if the cell/battery is subjected adverse conditions like: extreme temperature, deep cycling, excessive overcharge/ over-discharge
- Store the cell/battery uncharged in a cool dry place. Always discharge batteries before bulk storage or shipment.

#### Notes:

- The information (subject to change without prior notice) contained in this document is for reference only and should not be used as a basis for product guarantee or warranty. For applications other than those described here, please consult your nearest Great Energy sales representatives.
- **4** Manufacturer reserves the right to modify the design, model and specification without prior notice.