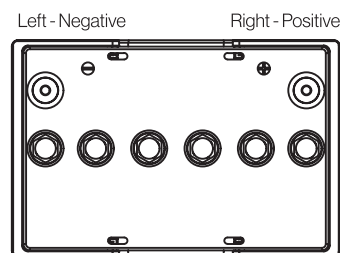
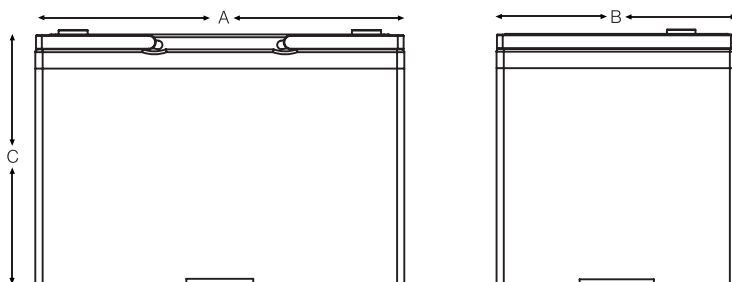


G06-12-045

Semi-Traction Bloc Battery



Electrical Specifications

Voltage	12V
80% DOD Voltage Cutoff	11.2V
Self Discharge	Less than 3% per month (20°C/68°F)
Charge Temperature	Min: -10°C (14°F) / Max: 50°C (122°F)
Discharge Temperature**	Min: -40°C (-40°F) / Max: 50°C (122°F)
Storage	Min: -20°C (-4°F) / Max: 60°C (140°F)

Cell Type Ue (100%) / VPC Ref Temp	C20 1.75 25°C	C10 1.75 25°C	C5 1.70 25°C	C3 1.70 25°C	C2 1.70 25°C	C1 1.70 25°C
G0612045	54	48	46	43	40	38

** CAUTION: Depths of discharge, operating voltages and currents, when designing systems for use at maximum temperatures, will vary.

Mechanical Specifications

Industry Reference	BCI 34	
Length (A)	10 in	254 mm
Width (B)	6.6 in	168 mm
Height (C)	7.0 in	177 mm
Weight	40 lbs	18 kgs
Terminal (Opt'l)*	M6	
Cell(s)	6	
Electrolyte	Gel	
Terminal Torque Nm	6	

NOTE: There is a tolerance of +/-2%.

Terminal Options Available:

M6
A-Pole
Dual
Stud

Features

Maintenance-free bloc batteries in Gel technology (no topping up during lifetime)

Good high current performance for extreme operating conditions

High-class patented safety valve

700 cycles (DIN EN 60254-1) (IEC 254-1)

Valve-regulated lead-acid battery

Recyclable

Long cycle life

Low self discharge rate allows for up to 2 years shelf life

Classified as a non-spillable battery is not restricted for transportation by:

- Air (IATA/ICAO provision 67)
- Ground (STB, DOT-CFR-HMR49)
- Water (IMDG amendment 27)

Applications

Electric vehicles

Wheelchairs

Cleaning machines

Electric working platforms

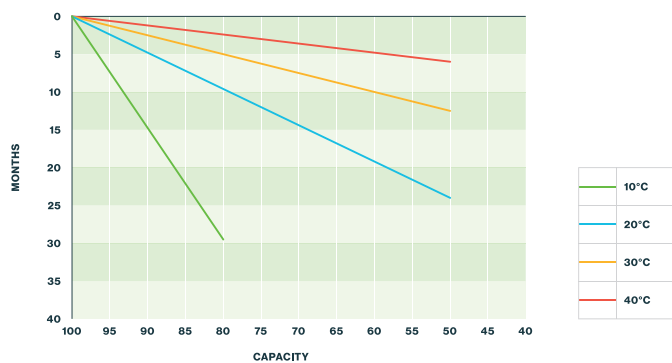
Universal for multiple cyclic applications

Charging profile

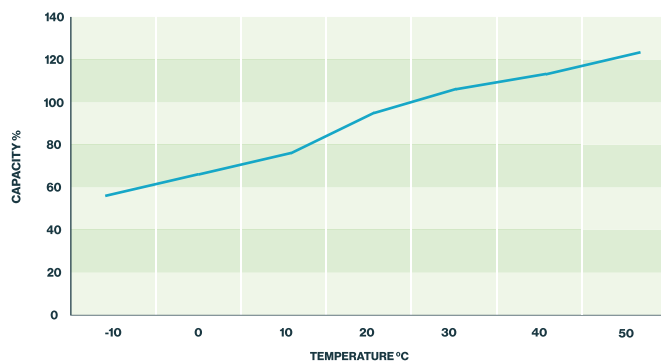
IU Charging $I = \text{min. } 12\% C_5 \text{ max. } 18\% C_5$
 $U = 2.4 \text{ V per cell}$

IUI Charging $I_1 = \text{min. } 12\% C_5 \text{ max. } 18\% C_5$
 $U = 2.35 \text{ V per cell}$
 $I_2 = 1.5\% C_5 \text{ for max. 4 hours}$

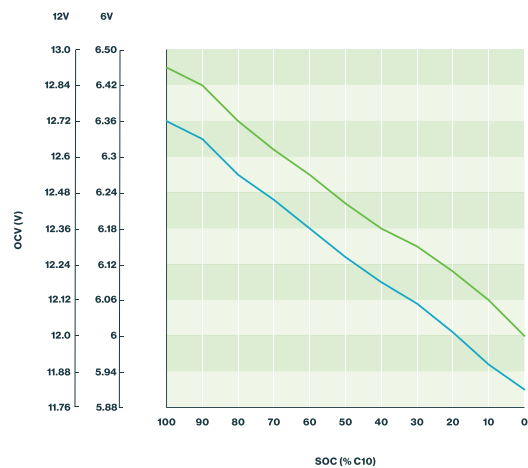
Self discharge at different temperatures



Capacity vs. temperature

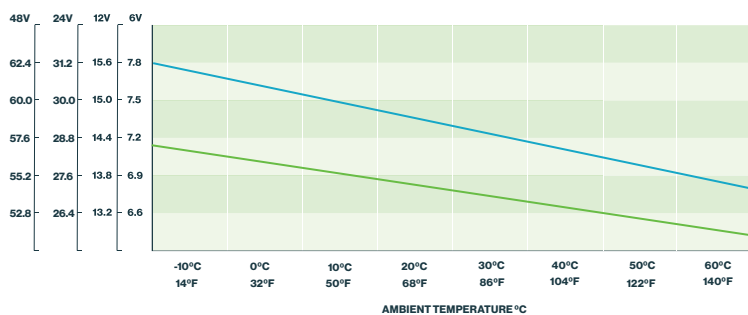


Storage: Determine the state of charge



OCV max
OCV min

Relation between charging, voltage and temperature



STANDBY USE
CYCLE USE